



SERVICE PARTS LIST

THE MG Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Veh.	MODIFICATIONS		REMARKS
		Part Number	Illus. No.		New Part Number	Change Point	
	STEERING						
1	Rack assembly RHD	AHH6038		1			
2	Rack assembly LHD	AHH6039					
3	Housing assembly RHD	AHH6042	1	1			
4	Housing assembly LHD	AHH6043					
5	Seal for pinion	126922	2	1			
6	Rack—steering	AHH6020	3	1			
7	Pad—rack damper	ACA5244	4	1			
8	Spring—rack damper	ACA5248	5	1			
9	Shim .047"	17H6425		1			
10	Shim .003"	ACA5249	6	A/R			
11	Housing—rack damper	ACA5245	7	1			
12	Pad—rack damper secondary	ACA5284	8	1			
13	Spring—rack damper secondary	ACA5286	9	1			
14	Washer—rack damper secondary	ACA5283	10	1			
15	Housing—rack damper secondary	ACA5285	11	1			
16	Rod—tie	AHH6019	12	2			
17	Housing—male ball	ACA6031	13	2			
18	Seat—ball	ACA5246	14	2			
19	Housing—female ball	ACA5304	15	2			
20	Shim—ball housing (.003" [-.0762 mm])	ACA5301	16	A/R			
21	Shim—ball housing (.005" [-.127 mm])	ACA5302		A/R			
22	Lock nut—tie rod	AJB6025	17	2			
23	Lock washer—tie rod	ACA5247	18	2			
24	Pinion—steering RHD	AHH6036	19	1			
25	Pinion—steering LHD	AHH6037					
26	Washer—thrust—upper pinion	130795	20	1			
27	Washer—thrust—lower pinion	126926	21	1			
28	Bearing—pinion tail	AHH6023	22	1			
29	Shim—tail bearing (.005" [-.127 mm])	126920	23	A/R			
30	Shim—tail bearing (.007" [-.1778 mm])	126921		A/R			
31	Screw—bearing to steering box	HZS0506	24	2			
32	Washer for screw (spring)	LWZ205	25	2			
33	Seal—rack to tie rod	130801	26	2			
34	Clip for seal (large)	ACA6030	27	2			
35	Clip for seal (small)	ACA5118	28	2			
36	Socket—assembly—ball	ACH6168	29	2	8C8452		ACH6168 not available use 8C8452
37	Boot for ball socket	7H3571	30	2	7H3762		7H3571 not available use 7H3762
38	Clip for boot	7H3565	31	2			
39	Ring—boot clip	ACA6004	32	2	7H3763		ACA6004 not available use 7H3763
40	Washer for ball socket	PWZ107	33	2			
41	Nut for ball socket	FNZ407	34	2			
42	Washer for ball socket (dished)	ACH6170		2			
43	Washer for ball socket (fibre)	ACH6173		2			
44	Greaser—pinion	UHN305	35	1			
45	Greaser—rack	UHN205	36	1			

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	Steering—continued						
1	Greaser—ball socket	UHN405	37	1			
2	Washer for ball socket (cup)	ACH6170	38	2			
3	Washer for ball socket (fibre)	ACH6173	39	2			
4	Shim—rack to bracket	AHH6007	40	4			
5	Rivet for shim	6K9714	41	4			
6	Bolt—rack to bracket (front)	HBZ0509	42	2			
7	Nut for bolt	LNZ205	43	2			
8	Bolt—rack to bracket (rear)	HZS0508	44	2			
9	Nut for bolt	FNZ105	45	2			
10	Washer for nut (spring)	LWZ205	46	4			
11	Joint—universal—steering column	AHH6000	47	1			
12	End yoke	17H3925	48	2			
13	Journal assembly	17H3873	49	1			
14	Joint for journal	17H3874	50	4			
15	Retainer for joint	17H3875	51	4			
16	Circlip	17H3811	52	4			
17	Bolt for universal joint	17H3839	53	2			
18	Nut for bolt	17H3840	54	2			
19	Washer for nut (spring)	17H3841	55	2			
20	Column assembly	AHH6011	56	1			
21	Tube—outer	AHH6025	56	1			
22	Bush—upper end (felt)	7H6255	57	1			
23	Bush—lower end (felt)	AHH6027	58	1			
24	Tube assembly—inner	AHH6028	59	1			
25	Wheel—steering	AHH6003	60	1			
26	Cover for steering wheel	AHH6004	61	1			
27	Clip for cover (spring)	AHH6035	62	4			
28	Nut for steering wheel	ACH6001	63	1			
29	Clamp for steering column	AHH6005	64	2			
30	Distance piece for clamp	AHH6006	65	2			
31	Bolt—clamp	HBZ0518	66	2			
32	Nut for clamp bolt	FNZ105	67	2			
33	Bracket for steering column (lower)	AHH6008	68	1			
34	Screw—bracket to frame	HZS0506	69	2			
35	Washer for screw (spring)	LWZ205	70	2			
36	Washer for screw (plain)	PWZ105	71	2			
37	Washer—lower bracket to frame (plain)	PWZ205	72	2			
38	Washer—lower bracket to clamp (spring)	LWZ205	73	2			
39	Bracket for steering column (upper)	AHH6030	74	1			
40	Screw—bracket to body rail	HPZ0505	75	2			
41	Washer for screw (plain)	PWZ205	76	2			
42	Washer for screw (spring)	LWZ205	77	2			

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		Part Number	Illus. No.		New Part Number	Change Point	
	Steering—continued						
1	Seal for column (rubber)	AHH6009	78	1			
2	Retainer for seal	AHH6010	79	1			
3	Screw—retainer to dash	HZS0505	80	1			
4	Screw—retainer to dash	HZS0506	81	1			
5	Nut for screw	FNZ105	82	2			
6	Washer for nut (spring)	LWZ205	83	2			
7	Plate—blanking	AHH6024	84	1			
8	Seal for blanking plate	AHH6009	85	1			
9	Screw—blanking plate to dash	HZS0505	86	2			
10	Nut for screw	FNZ105	87	2			
11	Washer for nut (spring)	LWZ205	88	2			
12	Screw—column bracket blanking holes	PMZ0508	89	2			
13	Washer for screw (spring)	LWZ205	90	2			
	ADJUSTABLE STEERING-COLUMN						
14	Column assembly—adjustable	AHH6012		1			
15	Tube—outer	AHH6031	91	1			Optional extra
16	Bush—upper (felt)	AHH6032	92	1			
17	Bush—lower (felt)	AHH6027	93	1			
18	Tube—inner (top)	ACC6042	94	1			
19	Key for tube	47330	95	1			
20	Collar—clamping	47327	96	1			
21	Bolt for clamping collar	AJC6014	97	1			
22	Washer for bolt	47325	98	1			
23	Nut for bolt	FNP205	99	1			
24	Tube assembly—inner (bottom)	AHH6033	100	1			
25	Cover—spring	130463	101	1			
26	Cup—spring cover	130462	102	1			