TRUE FACE & GOOD FINISH

HALF ROUND UNDERCUTS
078" WIDE X 255'/245' DIA

440' FLATS
440' DIA OF CHAMFER

METAL PARTS SEMI OR FULLY FINISHED
TO BE FREE FROM CORROSION, CORRODIBLE FERROUS
URGENTS TO BE TREATED WITH AN AGREED PROTECTIVE

UNLESS OTHERWISE STATED MACH'ING SYMBOLS No. MODIFICATIONS SIG. & DATE NOTE No. No. MODIFICATIONS SIG. & DATE NOTE
RAL MACHINING RES IN DECIMALS
NOS AND STEEL STAMPINGS ± 1/16" STD'S ROUGH
STAMPINGS G FINE
NOS G SUPER FINE
ALLOY DIE CASTINGS ± 1/8" STN D R GROUND
STANDARDS SHEET A.131 FOR LIMITS CR D FINE GROUND
+1/4" THUS 2 CO REMOVED BURRS & CR D FINISH SHARP EDGES
APPLD

UNION
FOR SUCTION IGNITION CONTROL

STANDARDS SHEET A.131 FOR LIMITS

ZINC COATED

STEEL

EN (A.F.C. 71)

BS 3382 P.E. 2

Zn 28

AUC-4490

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