

CONFIDENTIAL

MG/245

SERVICE MEMORANDUM

19 March 1959

VALVE GUIDES - REPLACEMENT ENGINES

ALL MODELS

A small percentage of .010" (.25 mm.) oversize valve guides is fitted during the assembly of replacement engines. These can be identified by 'VG+.010"' stamped on the cylinder head adjacent to one of the stud-holes where it is not obscured by either a nut or the valve rocker cover gasket.

In the case of side-valve engines 'VG+.010"' is stamped on the cylinder head face.

Replacement .010" oversize valve guides can be supplied (see Parts Lists). No other oversizes are available.